

## Hepla® H9030LGF H

### Material Description:

Hepla® H9030LGF H is a 30% long glass fiber reinforced, heat stabilized polyphthalamide PPA, with improved friction & wear properties, high heat deflection temperature, very high flexural modulus and low moisture absorption. It displays an excellent retention of properties in a wide temperature range as well as outstanding creep and fatigue resistance. Hepla® H9030LGF H has a pellet length of 9mm and can be processed on most injection-molding machine.

### General

Material Status	• Commercial: Active
Availability	<ul style="list-style-type: none"> <li>• Asia Pacific</li> <li>• Europe</li> <li>• Middle East</li> <li>• North America</li> <li>• Latin America</li> <li>• Africa</li> </ul>
Filler/Reinforcement	• Long Glass Fiber, 30% Filler by Weight
Features	<ul style="list-style-type: none"> <li>• Creep Resistant</li> <li>• Fatigue Resistant</li> <li>• High Temperature Stiffness</li> <li>• Low Friction</li> <li>• Low Warpage</li> <li>• Electrically Insulating</li> <li>• High Impact Resistance</li> <li>• Low CLTE</li> <li>• Low Shrinkage</li> </ul>
Uses	<ul style="list-style-type: none"> <li>• Aircraft Applications</li> <li>• Consumer Applications</li> <li>• Industrial Applications</li> <li>• Automotive Applications</li> <li>• Gears</li> </ul>
Appearance	• Black • Natural Color
RoHS Compliance	• RoHS Compliant
Forms	• Pellets
Processing Method	• Injection Molding

Physical Properties	Typical Value	Unit	Test Method
Density/Specific Gravity	1.55	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage - Flow <sup>1</sup>	0.35	%	Internal Method
Water Absorption Equilibrium, 23°C, 50% RH	1.4	%	ISO 62

Mechanical Properties	Typical Value	Unit	Test Method
Tensile Modulus			ISO 527-2
23°C	11689	MPa	
90°C	10725	MPa	
120°C	9302	MPa	
Tensile Stress			ISO 527-2
Break, 23°C	201.2	MPa	
Break, 90°C	157	MPa	
Break, 120°C	132	MPa	
Tensile Strain(Break)	2.2	%	ISO 527-2
Flexural Modulus(23°C)	10925	MPa	ISO 178
Flexural Stress(23°C)	288	MPa	ISO 178
Coefficient of Friction			ASTM D3702
Dynamic	0.22		
Static	0.18		
Wear Factor	15	10 <sup>-8</sup> mm <sup>3</sup> /N·m	ASTM D3702

Impact Properties	Typical Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
23°C	12.4	kJ/m <sup>2</sup>	
Charpy Unnotched Impact Strength			ISO 179
23°C	66.2	kJ/m <sup>2</sup>	

Electrical Properties	Typical Value	Unit	Test Method
Surface Resistivity	1.00E+12	Ohms-cm	ASTM D257
Electric Strength (2.00 mm)	35	kV/mm	IEC 60243-1
Comparative Tracking Index	550	V	IEC 60112

Thermal Properties	Typical Value	Unit	Test Method
Deflection Temperature Under Load 0.45 MPa, Unannealed	300	°C	ISO 75-2/B
1.8 MPa, Unannealed	285	°C	ISO 75-2/A
CLTE - Flow	2.50E-05	cm/cm/°C	ISO 11359-2
Thermal Conductivity	0.3	W/m/K	ISO 22007

Processing Information	Typical Value	Unit
Processing (Melt) Temp	< 340	°C
Mold Temperature	135 to 165	°C
Drying Temperature	120	°C
Drying Time	4	hr
Suggested Max Moisture	0.08	%
Suggested Max Regrind	20	%
Rear Temperature	315 to 340	°C
Middle Temperature	315 to 335	°C
Front Temperature	315 to 335	°C
Nozzle Temperature	315 to 340	°C

Notes:

<sup>1</sup> Tested in accordance with S.O.P. methods

## NFD ADVANCED COMPOSITES

Hepla® H9030LGF H

### CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前, 请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告! 在干燥、吹扫和成型过程中, 少量有害气体或颗粒物可能会在被释放, 这些可能会刺激眼睛, 鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解, 请勿污染树脂或超过我们为您推荐熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂, 以消除滑到的危险。

### LEGAL NOTICES/法律声明

The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

上列数据仅作参考用途, 它们可能会受不同因素的影响, 使用者有责任通过实验自行确定材料特性。上述资料根据现有测试得出, 对物料特性是否适合某特殊用途及特性不能给予保证, 数据也没有任何法律约束力。更多有关详细的产品监管信息, 请联系客户服务

### COMPANY/公司:

Welcome to NFD, where the concept of "New Formula Designer" is upheld and scientific innovation and production are intertwined. Whether you are a designer, engineer or procurement expert, we can help you expand your business and get new inspiration. We adhere to the core values of credibility and integrity, cooperation, efficiency, and innovation, and always put our customers first. Compared with our competitors, we focus on providing more advanced technical formulation, better quality products, more efficient solutions and more thoughtful after-sales services. We understand the markets, the products, and you even more.

感谢您访问新孚达 (NFD)! 我们秉承 "New Formula Designer" 的发展理念, 将科研创新与生产应用紧密相连, 无论您是设计师、工程师或者是采购专家, 我们都可以帮助您拓展业务并获得新的灵感。我们坚持诚信、合作、效率、创新的核心价值观, 始终把客户放在第一位。相比于我们的竞争对手, 我们专注于为您提供更先进的技术配方、更优质的产品, 更好的解决方案及更周到的售后服务, 我们懂市场、我们懂产品、我们更懂你们。

### CONTACT:

CHINA/JIANG SU

江苏新孚达复合材料有限公司

NFD Composite Material (Jiangsu) Co., Ltd

Email: yanghui@nfdpla.com

Internet: www.nfdpla.com

